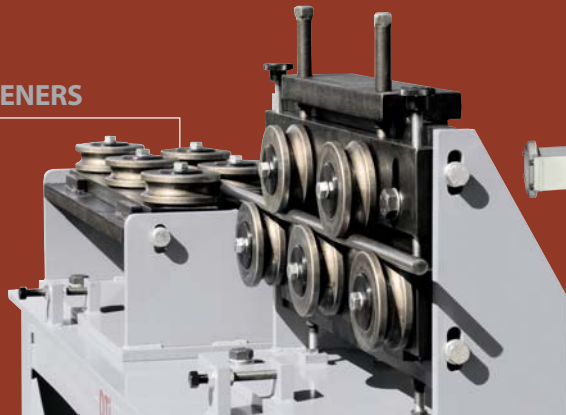


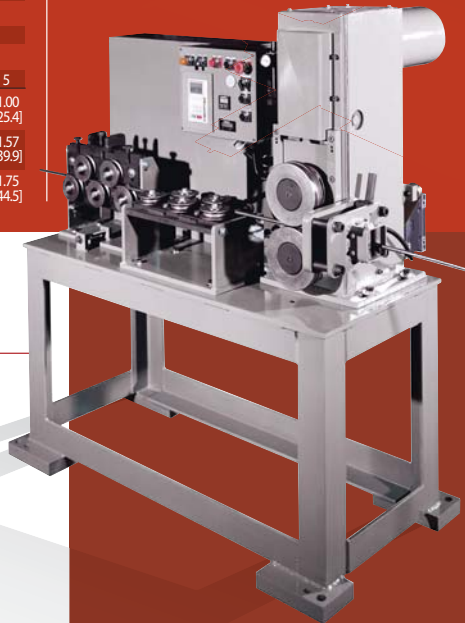
ROLL TYPE STRAIGHTENERS

Standard Features

- Single and two plane construction
- Integrated single knob adjustment with quick release
- Manual or powered roll positioners with digital readout available
- Available with wire line height and direction of wire flow as required



Straightener Frame Mounting	Model		Number of Rolls							
	09	13	7	5						
	11		9	7	5					
	17	13	9	7	5					
	24			11	7	5				
	33				9	7	5			
	40								5	
	56									5
Recommended Wire Diameter	MIN. INCH	.030	.080	.100	.125	.200	.350	.500	.700	1.00
	[MM]	[0.8]	[2.0]	[2.5]	[3.2]	[5.1]	[8.9]	[12.7]	[17.8]	[25.4]
	NOMINAL INCH [MM]	.080 [2.0]	.160 [4.1]	.240 [6.1]	.310 [7.9]	.470 [11.9]	.630 [16.0]	.780 [19.8]	1.10 [27.9]	1.57 [39.9]
MAX. INCH [MM]	.100 [2.5]	.175 [4.5]	.250 [6.4]	.340 [8.6]	.500 [12.7]	.700 [17.8]	.870 [22.1]	1.30 [33.0]	1.75 [44.5]	



PRESS FEEDS

Standard Features

- Feed coiled material directly from a wire drawer or turntable directly into a press
- Servo length control
- PLC logic with 24 volt controls
- Models available for diameters from .250 to 1.00 inch (6 to 26mm)
- Hinged safety guards on all pinch points (not shown)
- Available with wire line height and direction of wire flow as required

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MECHANICAL DESCALERS FOR HOT ROLLED ROD

Standard Features

- Three available models for rod diameters from .218 to 1.00 (5.5 to 25.4 mm)
- Carbide inserted rolls with sealed bearings
- Tool steel entrance guide rollers
- Flame hardened entrance guide ring
- Enclosed cabinet with port for dust collector connection
- Safety interlocks on access door
- Free standing construction for use with most any wire drawing application



[8 1 5] 8 7 7 . 5 1 3 3 1 4