

## RECOILERS



### Wire Mill Equipment for Processing Hot Rolled Rod

#### Standard Features

- Descale, draw and recoil up to 3000 lbs (1360KG) on tubular carriers
- Level wind up to 1,600 lbs (725 KG) on spools
- Line speeds up to 360 fpm (115 m/min)
- Models available for diameters up to .750 inch (19mm) diameter
- Easy access doors for overhead crane or fork lift unloading
- AC inverter drives



## SPOOLPAK

#### Standard Features

- Spool at up to 300 fpm (90 m/min)
- Can be fed from a wire drawer or powered turntable
- Up to 1600 lb (725KG) coil capacity
- Adjustable traversing mechanism to help layer wind coils
- Adjustable wire tension on take-up spool
- Level wind wire into packs that do not require carriers for shipping
- Integrate with drawing line to produce wire from green rod



## TURKS HEAD ATTACHMENT TO PRODUCE DEFORMED MATERIAL

#### Standard Features

- Free standing unit allows easy retrofit into any existing draw line
- .200 to .500 (5 to 13mm) capacity
- Tool steel rollers mounted with heavy duty Timken bearings
- Coolant tank and pump system included



ASTM A496-90A



## ACCESSORIES AND TOOLS

#### Standard Features

Parts and service for all types of in-line wire drawers and wire equipment includes:

- Inverter drives
- Capstans replaced or resurfaced
- Gear reducers
- Grippers
- Wire relaxer rollers and one way clutches
- Input shafts
- Hydraulic pumps and motors
- Control cables

All parts normally shipped from stock



## REMANUFACTURING

#### Standard Features

- Remanufacturing of any brand of in-line wire drawer
- Ground up rebuild including sand blast and paint
- Conversion from mechanical or hydraulic to AC inverter drives
- Full automatic speed control
- New electrics and pneumatics components
- Capstans recut or replaced
- Speed and horse power modifications

